



PRODUCT SPECIFICATION

SWEETENED CONDENSED SKIMMED MILK 1%

Producer **UAB "Marijampolės pieno konservai"**

Kauno g. 114

Phone: +370 343 98450

Date of last review

2023-10-03

LT-68108

Fax: +370 343 98431

Identification mark

LT 18-01 P EB

Marijampolė

mpk@milk.lt

Prepared by

Quality Manager S. Žilinskienė

Lithuania

www.milk.lt

Approved by

Head of Quality Department D. Piepolienė

General information

Ingredients	Skimmed milk 54%, sugar 46%
Combined Nomenclature Code	04029910
Country of origin	Lithuania

Organoleptic characteristics

Colour	White with light cream or drab tone
Consistence	Viscous, homogeneous, during storage may occur slight lactose sediment
Flavour and odour	Pleasant, sweet and typical for product, free from foreign taste or odour

Physical and chemical parameters

Fat (not more than)	1%
Total solids (not less than)	72%
Sugar (not less than)	46%
Total milk solids (not less than)	26%
Non-fat milk solids (not less than)	25%
Titrate acidity (no more than)	48°T
pH	6,0-6,4
Pharmacologically active substances	not exceeding limits set in Regulation (EU) No 37/2010
Contaminants	not exceeding values fixed in Regulations (EU) No 2023/915, (EC) No 396/2005
Physical hazard	no foreign impurities that may cause health risk to the consumer

Microbiological criteria

Total plate count, cfu/g:	
	in hermetically sealed containers ≤ 20 000
	in non-hermetic packaging ≤ 40 000
Yeast, cfu/g	< 10
Mould, cfu/g	< 10
Coliforms, 1g	not detected
Listeria monocytogenes, 25g	not detected
Salmonella, 25g	not detected
Coagulase positive staphylococci (S. aureus), cfu/g	< 10
Enterobacteriaceae, cfu/g	< 10
E. coli, cfu/g	< 10

Average nutritional and energy values per 100 g

Energy value, kJ/kcal	1213 / 286
Fat, g	1,0
of them:	
- saturated fatty acids	0,52
- monounsaturated fatty acids	0,25
- polyunsaturated fatty acids	0,03
- trans fats	0,03
Carbohydrates, g	60,5
of them:	
- sugars	60,5
- polyols	0
- starch	0
Fiber, g	0
Protein, g	8,7
Sodium, g	0,120
Salt (equivalent: Na×2,5), g	0,30 (salt content is exclusively due to the presence of naturally occurring sodium)
Minerals (Ash), g	1,80

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GMO

Product does not contain GMO, is not produced from GMO and does not contain any ingredients, produced from GMO.

Allergens

1. Cereals containing gluten and products thereof -

2. Crustaceans and products thereof -

3. Eggs and products thereof -

4. Fish and products thereof -

5. Peanuts and products thereof -

6. Soybeans and products thereof -

7. Milk and products thereof (including lactose) +

8. Nuts and products thereof -

9. Celery and products thereof -

10. Mustard and products thereof -

11. Sesame seeds and product thereof -

12. Sulphur dioxide and sulphites -

13. Lupin and products thereof -

14. Molluscs and products thereof -

- doesn't present; + present in the product

Consumption and use

The product is ready to use.

Use directly or as an ingredient in confectionery, for coffee or cacao drinks.

Not suitable for people intolerant to milk and milk products.

Packing

385 g / Tin cans. 48/24 cans in corrugated cardboard boxes or 12/6 cans in polyethylene package.

397 g / Tin cans with easy-open lids. 48/24 cans in corrugated cardboard boxes, 12/6 cans in polyethylene package.

400 g Tin cans. 48 cans in corrugated cardboard boxes or 6 cans in polyethylene package.

533 g Tin cans/tin cans with easy-open lids. 24/12 cans in corrugated cardboard boxes or 6 cans in polyethylene package.

1 kg Plastic buckets (non-hermetic packaging).

13 kg Plastic containers, fluid bags (non-hermetic packaging).

1000 kg Transport tank (non-hermetic packaging).

25 t

Shelf life and storage conditions

Air humidity not exceeding 85%.

Shelf life: 12 months at temperatures between 0°C and 25°C.

18 months at temperatures between 0°C and 15°C.

In non-hermetic packaging - 3 months at temperatures between 0°C and 10°C.

Transportation

Covered transport without prejudice to the storage conditions.

Legal compliance

Product is manufactured in accordance with LST 1941, certified systems FSSC 22000 (HACCP), ISO 14001. Conforms to the Republic of Lithuania, European Union and Customs Union legal requirements.

Transition periods

For products placed on the market or labelled prior to the last change made in this specification, some information on the packaging may differ from the present specification, until the stock of the products are exhausted.