



PRODUCT SPECIFICATION

EVAPORATED PARTLY SKIMMED MILK 4%

Producer **UAB "Marijampolės pieno konservai"**

Kauno g. 114
LT-68108
Marijampolė
Lithuania

Phone: +370 343 98450
Fax: +370 343 98431
mpk@milk.lt
www.milk.lt

Date of last review
Identification mark
Prepared by
Approved by

2023-11-07
LT 18-01 P EB
Quality Manager V.Paliokienė
Head of Quality Department D. Piepolienė

General information

| | |
|----------------------------|------------------------------------|
| Ingredients | Milk, stabilizers E339, E332, E407 |
| Combined Nomenclature Code | 04029110 |
| Country of origin | European Union |

Organoleptic characteristics

| | |
|-------------------|---|
| Colour | Natural milk colour with creamy tone |
| Consistence | Homogeneous, typical for evaporated milk. Allowed some sediment on the inner surface of the tin |
| Flavour and odour | Saltish and sweetish, typical for sterilized milk, free of foreign taste or odour |

Physical and chemical parameters

| | |
|-------------------------------------|--|
| Fat (not less than) | 4,0% |
| Total solids (not less than) | 24,0% |
| Non-fat milk solids (not less than) | 20,0% |
| Titrate acidity (no more than) | 50°T |
| pH | 6,3-6,6 |
| Pharmacologically active substances | not exceeding limits set in Regulation (EU) No 37/2010 |
| Contaminants | not exceeding values fixed in Regulations (EC) No 2023/915, (EC) No 396/2005 |
| Physical hazard | no foreign impurities that may cause health risk to the consumer |

Microbiological criteria

| | |
|-----------------------------|---|
| Commercial sterility | no visible defects or signs of spoilage after incubation at a temperature of 30°C for 15 days |
| Total plate count, 1g | absent |
| Coliforms, 1g | absent |
| Listeria monocytogenes, 25g | absent |
| Salmonella, 25g | absent |
| S.aureus, 1g | absent |

Average nutritional and energy values per 100 g

| | |
|--|-----------|
| Energy value, kJ/kcal | 463 / 110 |
| Fat, g | 4,0 |
| - saturated fatty acids | 2,49 |
| of them: - monounsaturated fatty acids | 1,27 |
| - polyunsaturated fatty acids | 0,13 |
| Carbohydrates, g | 11,3 |
| - sugars | 11,3 |
| of them: - polyols | 0 |
| - starch | 0 |
| Fiber, g | 0 |
| Protein, g | 7,2 |
| Sodium, g | 0,10 |
| Salt (equivalent: Na×2,5), g | 0,25 |
| Ash (minerals), g | 1,5 |

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Product does not contain GMO, is not produced from GMO and does not contain any ingredients, produced from GMO.

Allergens

| | |
|---|--------------------------|
| 1. Cereals containing gluten and products thereof | - |
| 2. Crustaceans and products thereof | - |
| 3. Eggs and products thereof | - |
| 4. Fish and products thereof | - |
| 5. Peanuts and products thereof | - |
| 6. Soybeans and products thereof | - |
| 7. Milk and products thereof (including lactose) | + |
| 8. Nuts and products thereof | - |
| 9. Celery and products thereof | - |
| 10. Mustard and products thereof | - |
| 11. Sesame seeds and product thereof | - |
| 12. Sulphur dioxide and sulphites | - |
| 13. Lupin and products thereof | - |
| 14. Molluscs and products thereof | - |
| - doesn't present; | + present in the product |

Consumption and use

Shake the can well before opening!

The product is ready to use. Use for coffee, cocoa, tea or as a component in the manufacture of foodstuff.

Not suitable for people intolerant to milk and milk products.

Packing

| | |
|-------|---|
| 320 g | Tin cans. 48 cans in corrugated cardboard boxes or 12/6 cans in polyethylene package. |
| 410 g | Tin cans. 48 cans in corrugated cardboard boxes or 12/6 cans in polyethylene package. |
| | Tin cans with easy-open lids. 48 cans in corrugated cardboard boxes, 12/6 cans in polyethylene package. |

Shelf life and storage conditions

Humidity not up 85%.

Shelf life: 12 months at temperatures between 2°C and 25°C.

18 months at temperatures between 2°C and 15°C.

After opening keep refrigerated and use within 3 days.

Transportation

Covered transport without prejudice to the storage conditions.

Legal compliance

Product is manufactured in accordance with LST 1940, management systems FSSC 22000, ISO 14001. Conforms to the Republic of Lithuania, European Union and Customs Union legal requirements.

Transition periods

For products placed on the market or labelled prior to the last change made in this specification, some information on the packaging may differ from the present specification, until the stock of the products are exhausted.

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