



## PRODUCT SPECIFICATION

## SWEETENED CONDENSED SKIMMED MILK 1%

Producer **UAB "Marijampolės pieno konservai"**

Kauno g. 114

Phone: +370 343 98450

Date of last review

2019-03-07

LT-68108

Fax: +370 343 98431

Identification mark

LT 18-01 P EB

Marijampolė

[mpk@milk.lt](mailto:mpk@milk.lt)

Prepared by

Quality Manager B. Marcinkevičienė

Lithuania

[www.milk.lt](http://www.milk.lt)

Approved by

Head of Quality Department D. Piepolienė

**General information**

Ingredients	Skimmed milk 54%, sugar 46%
Combined Nomenclature Code	04029910
Country of origin	Lithuania

**Organoleptic characteristics**

Colour	White with light cream or drab tone
Consistence	Viscous, homogeneous, during storage may occur slight lactose sediment
Flavour and odour	Pleasant, sweet and typical for product, free from foreign taste or odour

**Physical and chemical parameters**

Fat (not more than)	1%
Total solids (not less than)	72%
Sugar (not less than)	46%
Total milk solids (not less than)	26%
Non-fat milk solids (not less than)	25%
Titrate acidity (no more than)	48°T
pH	6,0-6,4
Pharmacologically active substances	not exceeding limits set in Regulation (EU) No 37/2010
Contaminants	not exceeding values fixed in Regulations (EC) No 1881/2006, (EC) No 396/2005
Physical hazard	no foreign impurities that may cause health risk to the consumer

**Microbiological criteria**

Total plate count, cfu/g:	
	in hermetically sealed containers ≤ 20 000
	in non-hermetic packaging ≤ 40 000
Yeast, cfu/g	< 10
Mould, cfu/g	< 10
Coliforms, 1g	not detected
Listeria monocytogenes, 25g	not detected
Salmonella, 25g	not detected
Coagulase positive staphylococci (S. aureus), cfu/g	< 10
Enterobacteriaceae, cfu/g	< 10
E. coli, cfu/g	< 10

**Average nutritional and energy values per 100 g**

Energy value, kJ/kcal	1213 / 286
Fat, g	1,0
of them:	
- saturated fatty acids	0,52
- monounsaturated fatty acids	0,25
- polyunsaturated fatty acids	0,03
- trans fats	0,03
Carbohydrates, g	60,5
of them:	
- sugars	60,5
- polyols	0
- starch	0
Fiber, g	0
Protein, g	8,7
Sodium, g	0,120
Salt (equivalent: Na×2,5), g	0,30 (salt content is exclusively due to the presence of naturally occurring sodium)
Minerals (Ash), g	1,80

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**GMO**

Product does not contain GMO, is not produced from GMO and does not contain any ingredients, produced from GMO.

**Allergens**

1. Cereals containing gluten and products thereof -

2. Crustaceans and products thereof -

3. Eggs and products thereof -

4. Fish and products thereof -

5. Peanuts and products thereof -

6. Soybeans and products thereof -

7. Milk and products thereof (including lactose) +

8. Nuts and products thereof -

9. Celery and products thereof -

10. Mustard and products thereof -

11. Sesame seeds and product thereof -

12. Sulphur dioxide and sulphites -

13. Lupin and products thereof -

14. Molluscs and products thereof -

- doesn't present; + present in the product

**Consumption and use**

The product is ready to use.

Use directly or as an ingredient in confectionery, for coffee or cacao drinks.

Not suitable for people intolerant to milk and milk products.

**Packing**

385 g / Tin cans. 48/24 cans in corrugated cardboard boxes or 12/6 cans in polyethylene package.

397 g / Tin cans with easy-open lids. 48/24 cans in corrugated cardboard boxes, 12/6 cans in polyethylene package.

400 g Tin cans. 48 cans in corrugated cardboard boxes or 6 cans in polyethylene package.

533 g Tin cans/tin cans with easy-open lids. 24/12 cans in corrugated cardboard boxes or 6 cans in polyethylene package.

1 kg Plastic buckets (non-hermetic packaging).

13 kg Plastic containers, fluid bags (non-hermetic packaging).

1000 kg Plastic containers, fluid bags (non-hermetic packaging).

25 t Transport tank (non-hermetic packaging).

**Shelf life and storage conditions**

Air humidity not exceeding 85%.

Shelf life: 12 months at temperatures between 0°C and 25°C.

18 months at temperatures between 0°C and 15°C.

In non-hermetic packaging - 3 months at temperatures between 0°C and 10°C.

**Transportation**

Covered transport without prejudice to the storage conditions.

**Legal compliance**

Product is manufactured in accordance with LST 1941, certified systems FSSC 22000 (HACCP), ISO 9001, ISO 14001. Conforms to the Republic of Lithuania, European Union and Customs Union legal requirements.

**Transition periods**

For products placed on the market or labelled prior to the last change made in this specification, some information on the packaging may differ from the present specification, until the stock of the products are exhausted.