



PRODUCT SPECIFICATION

SWEETENED CONDENSED MILK VEGETABLE FAT FILLED 8%

Producer **UAB "Marijampolės pieno konservai"**Kauno g. 114
LT-68108
Marijampolė
LithuaniaTel: +370 343 98450
Fax: +370 343 98431
mpk@milk.lt
www.milk.ltDate of last review
Identification mark
Prepared by
Approved by2019-03-07
LT 18-01 P EB
Quality Manager B. Marcinkevičienė
Head of Quality Department D. Piepolienė**General information**

Ingredients	Milk origin matter (whey, skimmed milk, buttermilk) 46%, sugar 46%, palm oil 8%, stabilizers (E415, E414, E332, E339), emulsifiers (E471, soy lecithin), flavouring
Combined Nomenclature Code	19019099
Country of origin	Lithuania

Organoleptic characteristics

Colour	White with light cream or drab tone
Consistence	Viscous, homogeneous, during storage may occur slight lactose sediment
Flavour and odour	Pleasant, sweet and typical for product, free of foreign taste or odour

Physical and chemical parameters

Fat (not less than)	8%
Total solids (not less than)	71%
Sugar (not less than)	46%
Non-fat milk solids (not less than)	17%
Titrate acidity (no more than)	25°T
pH	5,9-6,2
Pharmacologically active substances	not exceeding limits set in Regulation (EU) No 37/2010
Contaminants	not exceeding values fixed in Regulations (EC) No 1881/2006, (EC) No 396/2005
Physical hazard	no foreign impurities that may cause health risk to the consumer

Microbiological criteria

Total plate count, cfu/g:	
	in hermetically sealed containers ≤ 20 000
	in non-hermetic packaging ≤ 40 000
Yeast, cfu/g	< 10
Mould, cfu/g	< 10
Coliforms, 1g	not detected
Listeria monocytogenes, 25g	not detected
Salmonella, 25g	not detected
Coagulase positive staphylococci (S. aureus), cfu/g	< 10
Enterobacteriaceae, cfu/g	< 10
E. coli, cfu/g	< 10

Average nutritional and energy values per 100 g

Energy value, kJ/kcal	1343 / 318
Fat, g	8,0
	- saturated fatty acids 4,02
of them:	- monounsaturated fatty acids 3,21
	- polyunsaturated fatty acids 0,75
	- trans fats 0,02
Carbohydrates, g	59,4
	- sugars 59,4
of them:	- polyols 0
	- starch 0
Fiber, g	0
Protein, g	2,2
Sodium, g	0,169
Salt (equivalent: Na×2,5), g	0,42
Minerals (Ash), g	1,4

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Product does not contain GMO and is not produced from GMO.

Allergens

1. Cereals containing gluten and products thereof	-
2. Crustaceans and products thereof	-
3. Eggs and products thereof	-
4. Fish and products thereof	-
5. Peanuts and products thereof	-
6. Soybeans and products thereof	+
7. Milk and products thereof (including lactose)	+
8. Nuts and products thereof	-
9. Celery and products thereof	-
10. Mustard and products thereof	-
11. Sesame seeds and product thereof	-
12. Sulphur dioxide and sulphites	-
13. Lupin and products thereof	-
14. Molluscs and products thereof	-

- doesn't present + present in the product

Consumption and use

The product is ready to use.

Use directly or as an ingredient in confectionery, for coffee or cacao drinks.

Not suitable for people intolerant to milk and milk products, soybeans and products thereof.

Packing

385 g /	Tin cans. 48/24 cans in corrugated cardboard boxes or 12/6 cans in polyethylene package.
397 g /	
400 g	Tin cans with easy-open lids. 48/24 cans in corrugated cardboard boxes, 12/6 cans in polyethylene package.
533 g	Tin cans. 48 cans in corrugated cardboard boxes or 6 cans in polyethylene package.
1 kg	Tin cans/tin cans with easy-open lids. 24/12 cans in corrugated cardboard boxes or 6 cans in polyethylene package.
1000 kg	Plastic containers, fluid bags (non-hermetic packaging).

Shelf life and storage conditions

Humidity not up 85%.

Shelf life: 12 months at temperatures between 0°C and 25°C.

18 months at temperatures between 0°C and 15°C.

In non-hermetic packaging - 3 months at temperatures between 0°C and 10°C.

Transportation

Covered transport without prejudice to the storage conditions.

Legal compliance

Product is manufactured by LST 1942, certified systems FSSC 22000 (HACCP), ISO 9001, ISO 14001. Conforms to the Republic of Lithuania, European Union and Customs Union legal requirements.

Transition periods

For products placed on the market or labelled prior to the last change made in this specification, some information on the packaging may differ from the present specification, until the stock of the products are exhausted.