



## PRODUCT SPECIFICATION

## SWEETENED CONDENSED MILK WITH COFFEE 7%

Producer **UAB "Marijampolės pieno konservai"**Kauno g. 114  
LT-68108  
Marijampolė  
LithuaniaPhone: +370 343 98450  
Fax: +370 343 98431  
mpk@milk.lt  
www.milk.ltDate of last review  
Identification mark  
Prepared by  
Approved by2021-10-28  
LT 18-01 P EB  
Quality Manager V.Paliokienė  
Head of Quality Department D. Piepolienė**General information**

Ingredients	Milk 51%, sugar 44%, dry coffee extract 5%
Combined Nomenclature Code	21011292
Country of origin	Lithuania

**Organoleptic characteristics**

Colour	Dark brown
Consistence	Viscous, homogeneous, during storage may occur slight lactose sediment
Flavour and odour	Sweetish, typical for coffee with milk and sugar

**Physical and chemical parameters**

Fat (not less than)	7%
Total solids (not less than)	71%
Sugar (not less than)	44%
Total milk and coffee solids (not less than)	27%
Non-fat milk solids (not less than)	15%
Dry coffee extract (not less than)	5%
Pharmacologically active substances	not exceeding limits set in Regulation (EU) No 37/2010
Contaminants	not exceeding values fixed in Regulations (EC) No 1881/2006, (EC) No 396/2005
Physical hazard	no foreign impurities that may cause health risk to the consumer

**Microbiological criteria**

Total plate count, cfu/g:	
	in hermetically sealed containers ≤ 35 000
	in non-hermetic packaging ≤ 50 000

Yeast, cfu/g	< 10
Mould, cfu/g	< 10
Coliforms, 1g	not detected
Listeria monocytogenes, 25g	not detected
Salmonella, 25g	not detected
S.aureus, cfu/g	< 10

**Average nutritional and energy values per 100 g**

Energy value, kJ/kcal	1312/311
Fat, g	7,0
of them:	
- saturated fatty acids	4,50
- monounsaturated fatty acids	2,02
- polyunsaturated fatty acids	0,32
Carbohydrates, g	56
of them:	
- sugars	56
- polyols	0
- starch	0
Fiber, g	0,04
Protein, g	5,9
Sodium, g	0,130
Salt (equivalent: Na×2,5), g	0,33
Cholesterol, mg	17



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Product does not contain GMO, is not produced from GMO and does not contain any ingredients, produced from GMO.

**Allergens**

1. Cereals containing gluten and products thereof
2. Crustaceans and products thereof
3. Eggs and products thereof
4. Fish and products thereof
5. Peanuts and products thereof
6. Soybeans and products thereof
7. Milk and products thereof (including lactose)
8. Nuts and products thereof
9. Celery and products thereof
10. Mustard and products thereof
11. Sesame seeds and product thereof
12. Sulphur dioxide and sulphites
13. Lupin and products thereof
14. Molluscs and products thereof

- doesn't present; + present in the product

**Consumption and use**

The product is ready to use.

Use for coffee drinks or as an ingredient for confectionery.

Not suitable for people intolerant to milk and milk products.

**Packing**

385 g /	Tin cans. 48/24 cans in corrugated cardboard boxes or 12/6 cans in polyethylene package.
397 g /	
400 g	Tin cans with easy-open lids. 48/24 cans in corrugated cardboard boxes, 12/6 cans in polyethylene package.
533 g	Tin cans. 48 cans in corrugated cardboard boxes or 6 cans in polyethylene package.
1 kg	Tin cans/tin cans with easy-open lids. 24/12 cans in corrugated cardboard boxes or 6 cans in polyethylene package.
13 kg	Plastic buckets (non-hermetic packaging).
1000 kg	Plastic containers, fluid bags (non-hermetic packaging).
25 t	Transport tank (non-hermetic packaging).

**Shelf life and storage conditions**

Humidity not up 85%.

Shelf life: 12 months at temperatures between 0°C and 25°C.

18 months at temperatures between 0°C and 15°C.

In non-hermetic packaging - 2 months at temperatures between 0°C and 10°C

**Transportation**

Covered transport without prejudice to the storage conditions

**Legal compliance**

Product is manufactured in accordance with management systems FSSC 22000 (HACCP), ISO 9001, ISO 14001. Conforms to the Republic of Lithuania, European Union and Customs Union legal requirements.

**Transition periods**

For products placed on the market or labelled prior to the last change made in this specification, some information on the packaging may differ from the present specification, until the stock of the products are exhausted.