



## PRODUCT SPECIFICATION

## EVAPORATED MILK 7,5%

Producer **UAB "Marijampolės pieno konservai"**

Kauno g. 114 Phone: +370 343 98450  
 LT-68108 Fax: +370 343 98431  
 Marijampolė [mpk@milk.lt](mailto:mpk@milk.lt)  
 Lithuania [www.milk.lt](http://www.milk.lt)

Date of last review  
 Identification mark  
 Prepared by  
 Approved by

2023-05-10  
 LT 18-01 P EB  
 Quality Manager S. Matukynaitė  
 Head of Quality Department D. Piepolienė

**General information**

Ingredients	Milk, stabilizers E332, E339, E407
Combined Nomenclature Code	04029110
Country of origin	European Union

**Organoleptic characteristics**

Colour	Natural milk colour with creamy tone
Consistence	Homogeneous, typical for evaporated milk. Allowed some sediment on the inner surface of the tin
Flavour and odour	Saltish and sweetish, typical for sterilized milk, free of foreign taste or odour

**Physical and chemical parameters**

Fat (not less than)	7,5%
Total solids (not less than)	25,0%
Non-fat milk solids (not less than)	17,5%
Titrate acidity (no more than)	50°T
pH	6,3-6,6
Pharmacologically active substances	not exceeding limits set in Regulation (EU) No 37/2010
Contaminants	not exceeding values fixed in Regulations (EC) No 1881/2006, (EC) No 396/2005
Physical hazard	no foreign impurities that may cause health risk to the consumer

**Microbiological criteria**

Commercial sterility	no visible defects or signs of spoilage after incubation at a temperature of 30°C for 15 days
Total plate count, 1g	absent
Coliforms, 1g	absent
Listeria monocytogenes, 25g	absent
Salmonella, 25g	absent
Coagulase positive staphylococci (S. aureus), 1g	absent

**Average nutritional and energy values per 100 g**

Energy value, kJ/kcal	554 / 133
Fat, g	7,6
- saturated fatty acids	5,0
- monounsaturated fatty acids	2,2
- polyunsaturated fatty acids	0,2
- trans fats	0,2
Carbohydrates, g	9,6
- sugars	9,6
- polyols	0
- starch	0
Fiber, g	0
Protein, g	6,5
Sodium, g	0,119
Salt (equivalent: Na×2,5), g	0,30
Minerals (Ash), g	1,30



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**GMO**

Product does not contain GMO, is not produced from GMO and does not contain any ingredients, produced from GMO.

**Allergens**

1. Cereals containing gluten and products thereof	-
2. Crustaceans and products thereof	-
3. Eggs and products thereof	-
4. Fish and products thereof	-
5. Peanuts and products thereof	-
6. Soybeans and products thereof	-
7. Milk and products thereof (including lactose)	+
8. Nuts and products thereof	-
9. Celery and products thereof	-
10. Mustard and products thereof	-
11. Sesame seeds and product thereof	-
12. Sulphur dioxide and sulphites	-
13. Lupin and products thereof	-
14. Molluscs and products thereof	-

- doesn't present;            + present in the product

**Consumption and use**

Shake the can well before opening!

The product is ready to use. Use for coffee, cocoa, tea or as a component in the manufacture of foodstuff.

Not suitable for people intolerant to milk and milk products.

**Packing**

320 g	Tin cans. 48/24 cans in corrugated cardboard boxes or 12/6 cans in polyethylene package.
410 g	Tin cans. 48/24 cans in corrugated cardboard boxes or 12/6 cans in polyethylene package.
	Tin cans with easy-open lids. 48/24 cans in corrugated cardboard boxes, 12/6 cans in polyethylene package.

**Shelf life and storage conditions**

Humidity not up 85%.

Shelf life:            12 months at temperatures between 2°C and 25°C.  
                          18 months at temperatures between 2°C and 15°C.

After opening keep refrigerated and use within 3 days.

**Transportation**

Covered transport without prejudice to the storage conditions.

**Legal compliance**

Product is manufactured in accordance with LST 1940, certified systems FSSC 22000 (HACCP), ISO 14001. Conforms to the Republic of Lithuania, European Union and Customs Union legal requirements.

**Transition periods**

For products placed on the market or labelled prior to the last change made in this specification, some information on the packaging may differ from the present specification, until the stock of the products are exhausted.